

Work Order ID 66220

Monday, February 07, 2011 2:52:58 PM



Page 1

Item ID: D3120-4

Accept



Setup Start



Revision ID:

Stop



Item Name: Cover

Start Date: 2/7/2011 Start Qty: 13.00



Cust Item ID:

Required Date: 2/8/2011 Req'd Qty: 13.00



Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D3120

Rev B

165

QC5- Inspect part completeness to step on W/O

0.00

8/10/07

73

QC

Memo

0.00

Quality Control

Inspect parts per NCR11-4341

170

Identify as per dwg & Stock Location: 151

0.00

Packaging

Memo

0.00

Packaging

re-identify using new B/N

11/2/08 13

180

QC21- Final Inspection - Work Order Release

0.00

QC

Memo

0.00

Quality Control

11/02/08
MF 11-02-08

Picklist Print

Monday, February 07, 2011 2:52:56 PM

Page 1

Work Order ID: 66220

Parent Item: D3120-4

Parent Item Name: Cover





Start Date: 2/7/2011

Required Date: 2/8/2011

Start Qty: 13.00

Required Qty: 13.00

Comments: IPP A: 02.05.13 New Issue NG

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3120-3		Manufactured	No				Each	16.0000		13			
													
Cover													

Location

Loc Qty

Loc Code

ST181

16

1053717

2

50315

1

→ 53518

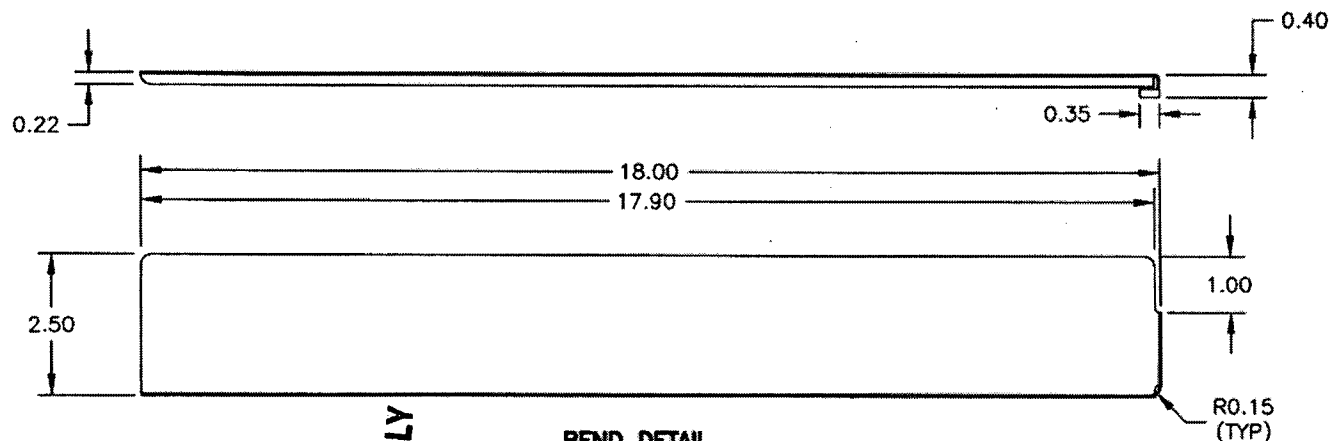
13

B53578 x 13

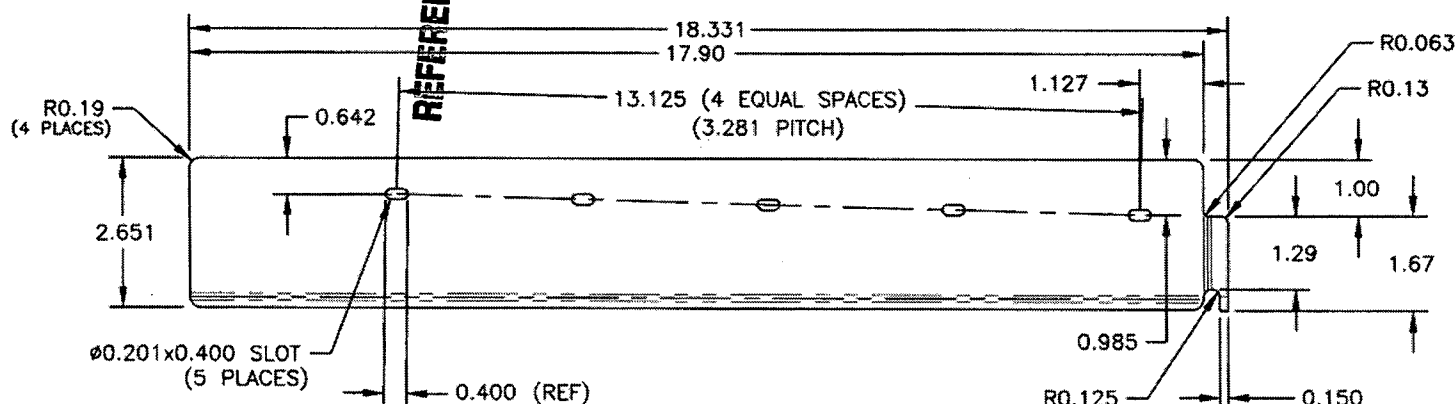
8ul02107

DART

DESIGN	DRAWN BY	DART AEROSPACE LTD	
CHECKED	APPROVED	HAWKESBURY, ONTARIO, CANADA	
DATE	TITLE	DRAWING NO.	REV. B
04.10.18	COVER	D3120	SHEET 2 OF 2
			SCALE
			NTS

**BEND DETAIL**

D3120-3 COVER (BEND AS SHOWN. REPLACES PREMIER P/N B30-23000-231)
D3120-4 COVER (BEND OPPOSITE. REPLACES PREMIER P/N B30-23000-232)

**D3120-3/-4 COVER. FLAT PATTERN****D3120-3/-4 NOTES**

- 1) MATERIAL: 2024-T3 (QQ-A-250/4), 0.032 THICK (REF DART SPEC. M2024T3S.032)
- 2) FINISH: ACID ETCH & ALODINE PER DART QSI 005 4.1
POWDER COAT GREY SANDTEX (4.3.5.6) PER DART QSI 005 4.3
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) ALL DIMENSIONS ARE IN INCHES
- 5) BREAK ALL SHARP EDGES 0.005 TO 0.010
- 6) IDENTIFY WITH DART P/N USING FINE POINT PERMANENT INK MARKER ON INSIDE SURFACE

RELEASED
07-11-13